

# clearplus®

WINDSHIELD WIPERS

**BASIC MANUFACTURING  
AND PROCESS CONTROLS**



- + Design and Tool Room**
- + Metal Stamping, Surface Pre-Treatment and Powder Coating**
- + Rubber Mixing, Molding, Chlorination and Slitting**
- + Plastic Injection Molding**
- + Test Labs**
- + Assembly and Inspection**

# Design and Tool Room



Surface Grinding  
Lathe  
Drilling

A close-up photograph of an EDM (Electrical Discharge Machining) wire cut machine. The machine features several cylindrical electrodes with a perforated, porous texture, mounted on a metal base. The background is blurred, showing a workshop environment. The text "EDM Wire cut Auto-Cad and Pro-E design platforms" is overlaid on the right side of the image in white, bold, sans-serif font.

**EDM**  
**Wire cut**  
**Auto-Cad and**  
**Pro-E design**  
**platforms**



# Metal Stamping, Surface Pre-Treatment and Powder Coating



Progressive  
Tooling



Pneumatic  
presses









A close-up photograph of a person's hands using a digital caliper to measure a small metal component. The component is part of a larger assembly of similar parts arranged in a tray. The caliper's digital display shows the number '16.2'. The background is blurred, showing a blue and red surface.

**Component  
Dimensional  
Accuracy**

A man in a blue work jacket, yellow face mask, and orange gloves is operating a spray gun. He is spraying a white substance onto a large, light-colored object. The background shows a factory setting with green machinery and other workers.

**9 step process  
for adequate  
salt spray test  
and anti-  
corrosion life**





De-greasing  
and  
rinsing



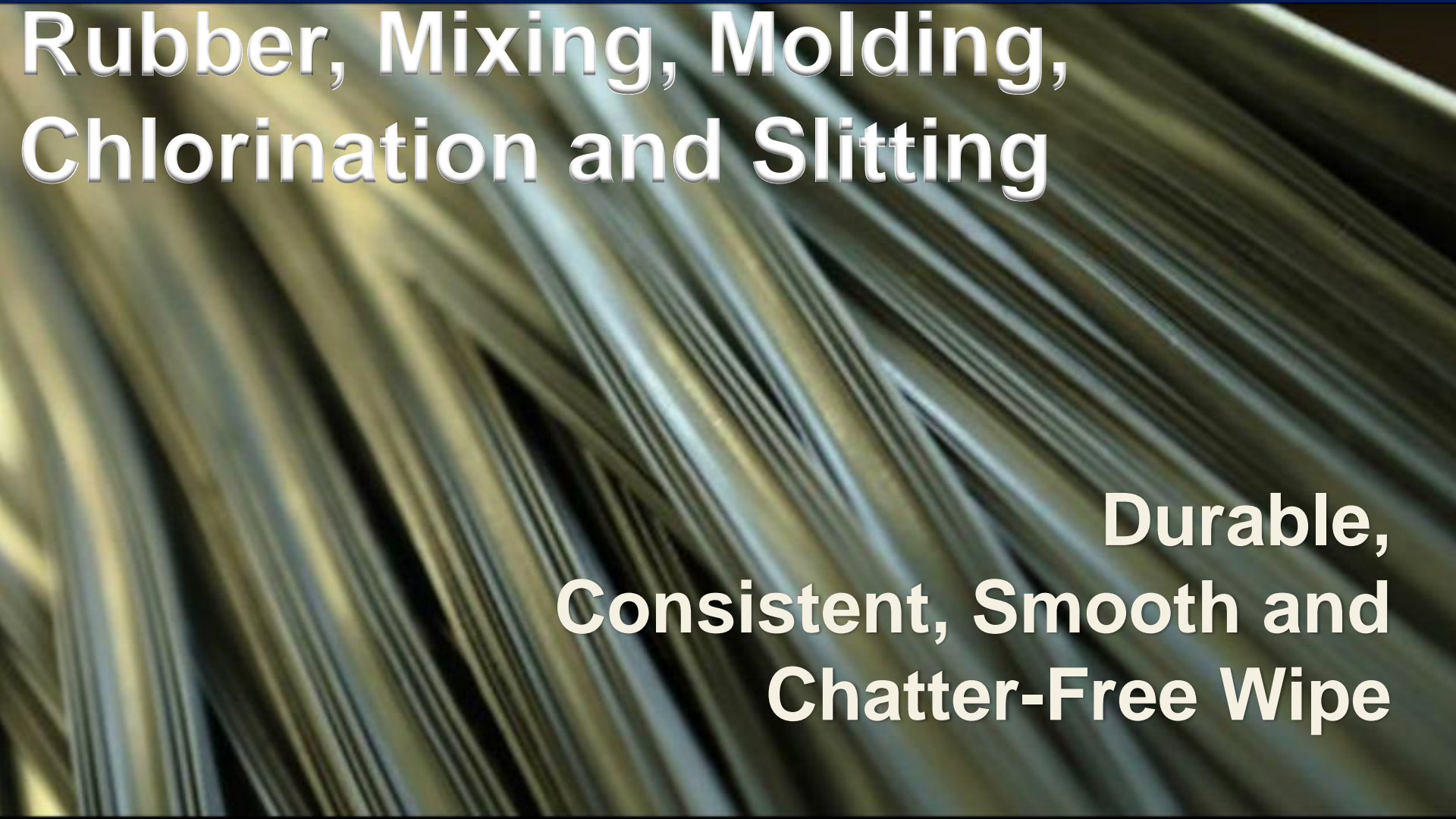
A male scientist in a white lab coat is working in a laboratory. He is holding a beaker with a pink liquid and pouring it into a graduated cylinder. The lab bench is cluttered with various glassware and chemicals. A bottle of Phosphoric Acid is visible. The background shows a typical lab setting with overhead lights and equipment.

# De-rusting and phosphating



**Powder coating**





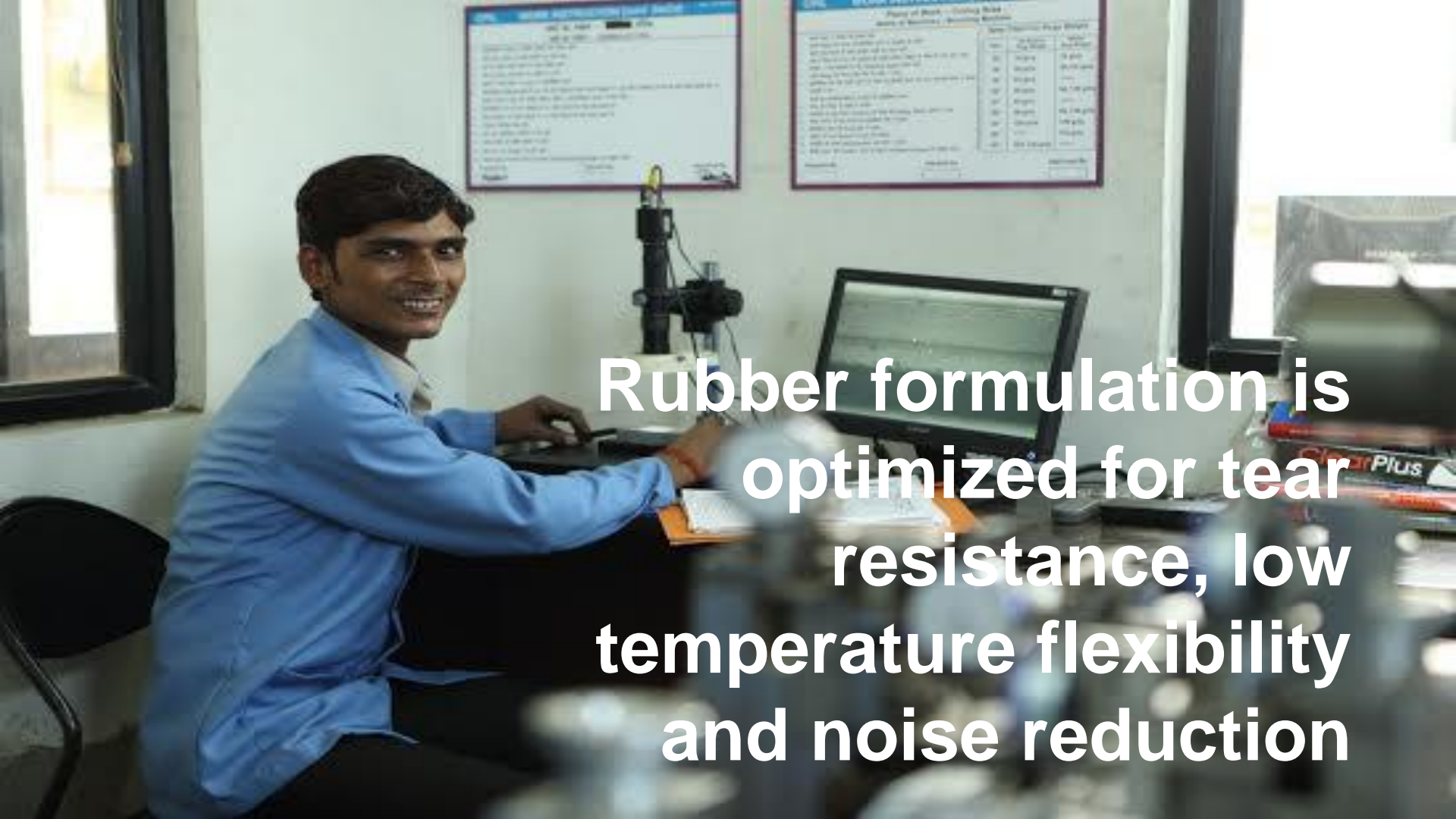
# **Rubber, Mixing, Molding, Chlorination and Slitting**

**Durable,  
Consistent, Smooth and  
Chatter-Free Wipe**



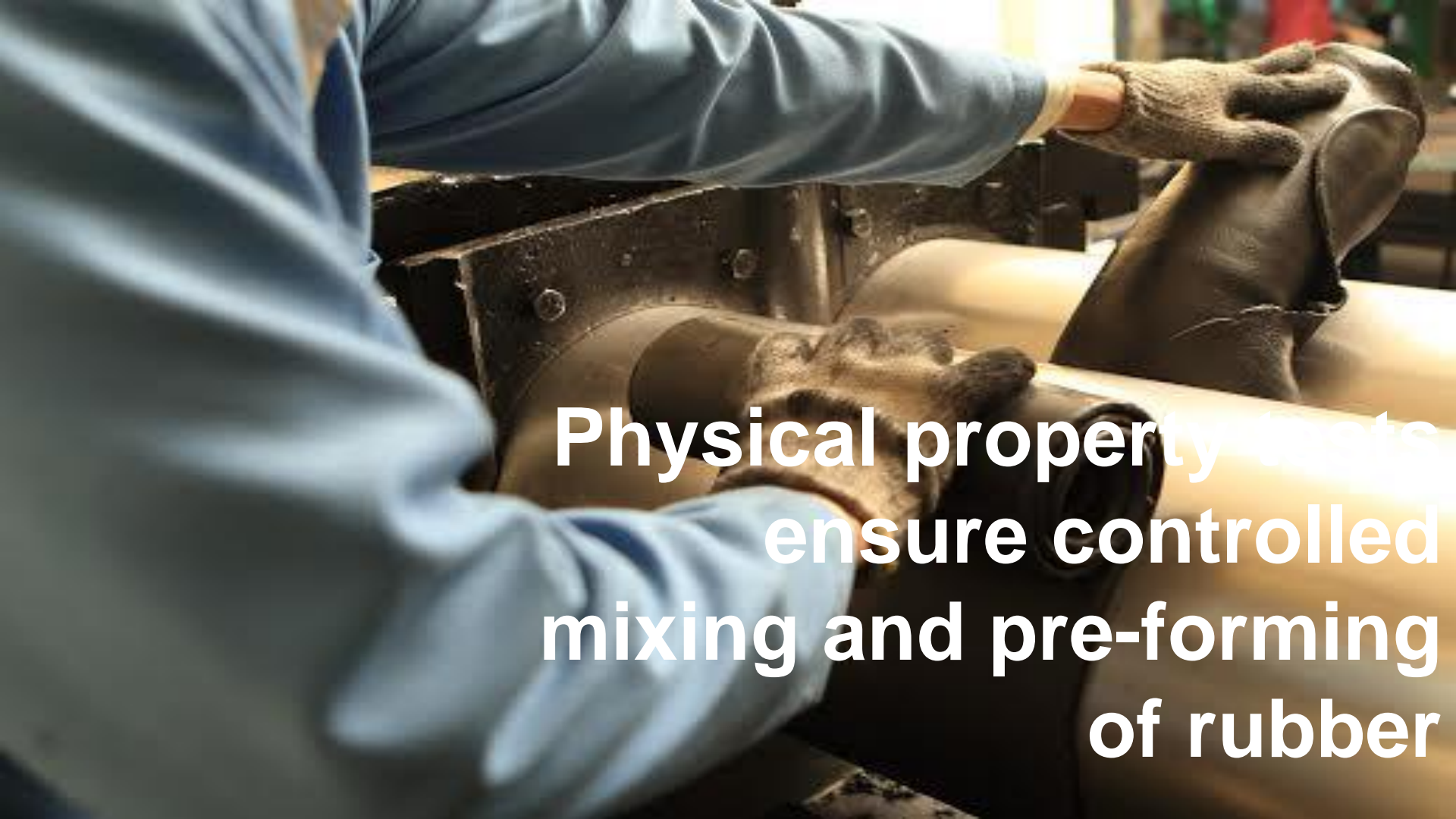


**Basic compound  
formulation uses  
100% natural  
rubber in highest  
grade**



Rubber formulation is  
optimized for tear  
resistance, low  
temperature flexibility  
and noise reduction





**Physical property tests  
ensure controlled  
mixing and pre-forming  
of rubber**






Temperature, curing  
time and de-flashing  
controls



**Chlorination with  
PLC Controls**



A close-up photograph of a precision rubber slitting machine. The machine features a series of four horizontal rollers with grooved surfaces, likely for guiding and tensioning the rubber. Above these rollers is a metal frame with a pressure gauge (dial with a needle) and a small adjustment screw. A black rubber strip is visible on the right side, being processed by the machine. The overall appearance is industrial and precise.

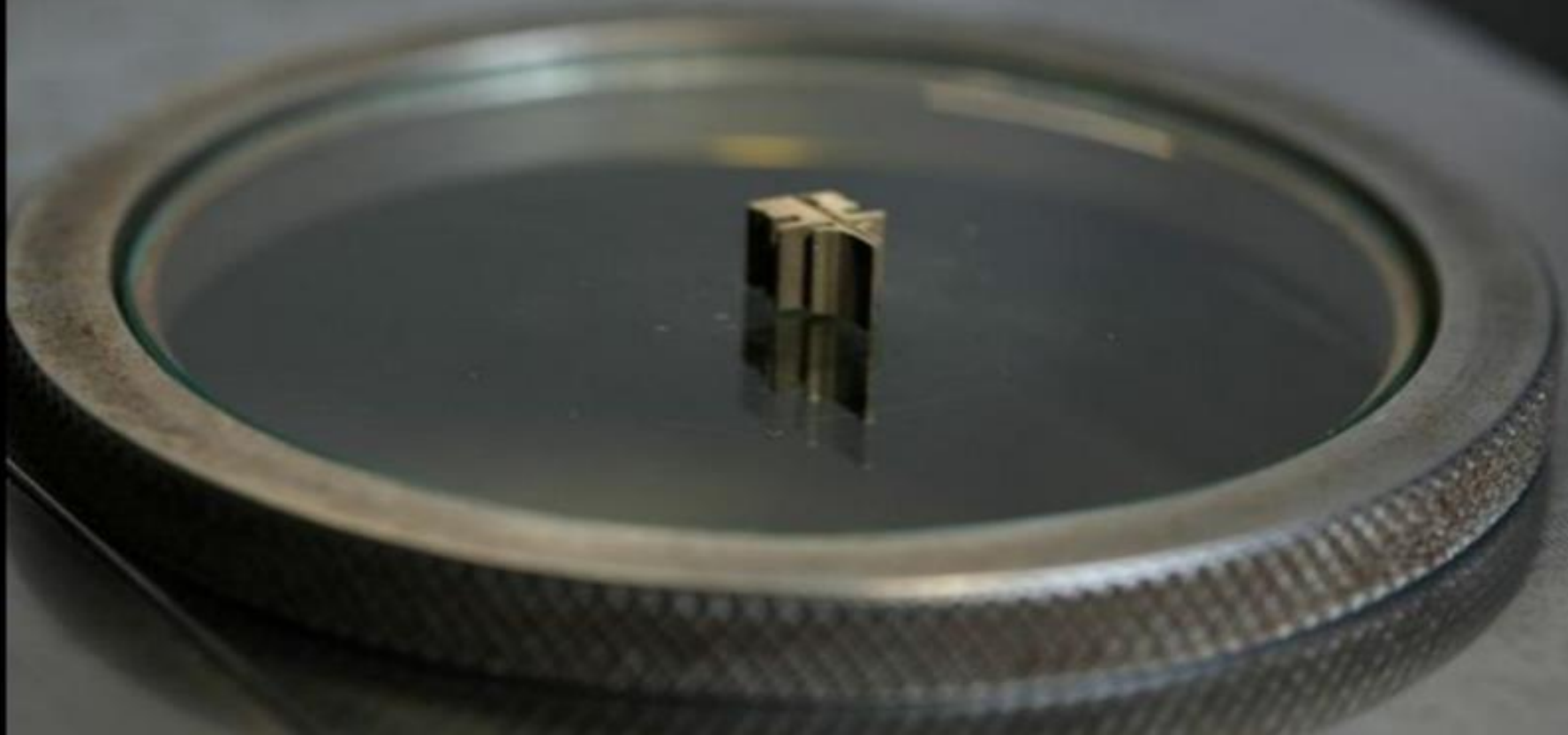
# Precision Rubber Slitting





# Plastic Injection Molding

# Test Lab






# Rubber Tensile Test





# Rubber Hardness Test



# Rubber Profile Test





# Rubber Curing Abnormality Test

# Assembly and Inspection







Frame Assembly



**Rubber Assembly**







**Final Inspection**

**THANK YOU**

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